

G. COURSE STONE:

1. COURSE STONE SHALL CONSIST OF CRUSHED STONE, CRUSHED SLAG, OR CRUSHED OR UNCRUSHED GRAVEL WITH CLEAN, HARD, TOUGH, AND DURABLE PIECES FREE FROM ADHERENT COATINGS AND DELETERIOUS AMOUNTS OF FRIBLE, THIN, ELONGATED, OR LAMINATED PIECES; SOLUBLE SALTS; OR ORGANIC MATERIALS.

SIZES OF OPEN GRADED COURSE AGGREGATES
AMOUNTS FINER THAN EACH LABORATORY SIEVE
(SQUARE OPENING) (% BY WEIGHT)

SIZE NO.	63mm	50mm	38mm	25mm	19mm	13mm
3	100 MIN	90-100	35-70	0-15	-	MAX, 5

H. ARMOR STONE:

1. ARMOR STONE SHALL BE HEAVY GRADING BETWEEN 0.5-1.0 TONNES WITH AN AVERAGE OF SURFACE DRY DENSITY = 2650 kg/m³ AND A 90% SATURATED SURFACED DRY DENSITY > 2600 kg/m³,